Pukka Herbs Specification – Tea FP Doc. Control No. PH-QC-SPEC-006 Date of Issue: 02-Sep-2014

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## **Product Specification**

On agreement of this specification <u>no changes</u> to the product specification must be made without prior written agreement from the Quality Manager

Product Name	Organic Fair for life Vanilla Chai Tea – EXTERNAL		
Product Code	850835000726		
Certification	Soil Association Organic, Orthodox Union Kosher, NOP Equivalent, Fair for life, 1% for the Planet		

Description	A caffeine-free lift flushed with cinnamon warmth					
Ingredients	Common Name	Latin Name	[%]	Part Used		
	Cinnamon bark <sup>1,2</sup>	Cinnamomum aromaticum		Bark		
	Ginger root <sup>1,2</sup>	Zingiber officinale		Rhizome		
	Licorice root <sup>1</sup>	Glycyrrhiza spp	16	Root		
	Sweet Fennel seed <sup>1,4</sup>	Foeniculum vulgare var dulce		Fruit		
	Cardamom pod <sup>1</sup>	Elettaria cardamomum	9	Pod		
	Vanilla flavour <sup>1</sup>	Vanilla planifolia		Fruit		
Denotation	1 = Organic, 2 = Fairtrade, 3 = Fairwild, 4= Fair for life, Allergen					
Footnotes	70% fair trade ingredients certified according to the Fair for Life Standard - cinnamon, ginger, fennel					

Country of Origin	United Kingdom						
Teabag Net Weight	2.0g +/- 1% (average wt.)						
Pack Net Weight	40ge (1.41oz)						
Sachet Count	20 per pack	·					
		Inner Packaging					
Tea Bag Material	Non-heat sealable tissue complete bleached manila hemp (abaca)	orised of a special blend of Elemental Chl and selected cellulosic fibres	orine Free (ECF)				
Envelope (C27)	70gsm Maxibio recyclable envelope paper						
Tag (C27)	190gsm tea bag board						
String	Organic cotton	Organic cotton					
Tests Required (RM)	Test method Specification Variation						
Colour	Organoleptic	Red clay colour granules and bark tbc. Brown grey colour granules and ochre fibres. Fennel halves seeds, Opaque infusion. Orange amber colour with a brown tinge. Sediment present.	Permissible				
Odour	Organoleptic	Sweet barky with vanilla notes and light woody aroma.	Permissible				
Taste	Organoleptic	Round and sweet blend with pleasantly smooth bark notes and a strong hot spicy sensation. Vanilla top notes.	Permissible				

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		Woody and black pepper musty hint in the aftertaste. Sweet taste.	
Microbiology	ISO Microbiological method	Pukka Specification	None
	APC 30°C	<5 x 10 <sup>7</sup>	
	E.coli	Absent in 1g	
	Salmonella	Absent in 25g	
	TYMC (combined yeasts and moulds)	<5 x 10 <sup>5</sup>	
Heavy Metals	ICP-MS	Pukka Specification	None
Mycotoxins	HPLC	(EC) No 1881/2006 (as amended)	None
Organic Compliance	SA Certification	(EC) No. 834/2007 (as amended)	None
Pesticides	GC-MS	BNN Standard	None

RM = Raw material

Outer Packaging Labe	lling Information
Logos	Front of pack: C Back of pack: Soil Association, EU Organic - EU/Non-EU Agriculture, Fair for life, 1% for the Planet Bottom of pack: FSC, Please Recycle, Pukka Planet, Orthodox Union Kosher
Special Instructions	Best Before end, Batch printed
Carton	FSC, material from mixed sources
Glue	EVA hot melt adhesive for packaging - approved for packaging of food according to FDA guidelines 175.105
Ink	Vegetable ink from renewable sources, recyclable
Outer Information	Product name, description, product weight and number of tea bags in box, pukka web address pukkaherbs.com, preparation method, Master Herbsmith signature, multilingual list of ingredients.
Address Format	Made in the UK by Pukka Herbs Ltd, Keynsham, Bristol, BS31 2GN pukkaherbs.com

STORAGE & SHELF LIFE INFORMATION						
Storage Temperature	Storage Temperature MIN 0°C MAX 30°C					
Storage	Store in dry place away	Store in dry place away from direct sunlight below 30°C				
Shelf Life	3 years					

FOOD INTOLERANCE DATA & ALLERGEN LABELLING			
Is the Product Free From:	YES	NO	SOURCE/DETAIL

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Cereals containing gluten and products thereof	х	Oats processed within the same factory using same equipment.
Crustaceans and products thereof	Х	
Eggs and products thereof	Х	
Fish and products thereof	Х	
Peanuts and products thereof	Х	
Soybeans and products thereof	х	
Milk and dairy products (including lactose)	Х	Milk granules processed within the same factory using the same equipment.
Nuts and nut products thereof (including any possible sources of cross-contamination)	Х	Almonds processed within the same factory using the same equipment.
Celery and products thereof	Х	Celery seed processed within the same factory using the same equipment.
Mustard and products thereof	Х	Mustard seeds processed within the same factory using the same equipment.
Sesame seeds and products thereof	X	
Sulphur dioxide and sulphite at concentrations >10mg/kg or >10mg/litre	х	Some flavourings processed within the same factory using the same equipment.
Lupin and products thereof	x	
Molluscs and products thereof	X	
Maize and products thereof	х	
Fruit and fruit derivatives	х	
Vegetable and vegetable derivatives	Х	
Yeast and yeast derivatives	Х	
Caffeine	Х	

FOOD ADDITIVES				
Is the Product Free From:	YES	NO	SOURCE/DETAIL	
Additives		Х	Vanilla flavour with organic corn maltodextrin, organic gum arabic (E414), organic ethyl alcohol	
Azo and Coal Tar Dyes	X			
Glutamates	Х			
Benzoates e.g. Sodium benzoate	X			
BHA/BHT	Х			
Sulphites	Х			
Potassium sorbate	Х			
Dioxins	Х			
Aspartame	Х			

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PRODUCT SUITABILITY			
Is the Product Suitable for:	YES	NO	SOURCE/DETAIL
Vegetarians	Х		
Ovo-lacto Vegetarians	Х		
Vegans	Х		

PROCESSING STATEMENTS				
	YES	NO	SOURCE/DETAIL	
Have the products, packaging or any compound ingredients been irradiated?		Х		
Have the products, packaging or any compound ingredients been tested on animals?		Х		
Have any of the products, packaging or any compound ingredients been derived from or manufactured with GMOs?		Х		

<b>Current Version</b>	14
Date of Change	21-Mar-2019
Reason for Issue	New recipe with Vanilla pod removed due to supply chain challenge

Prepared By:	Nadia Thornhill
Position:	Product Development Manager
Date:	21-Mar-2019

Approved By:	Barry Moore
Signature:	B.I. Mosly
Position:	Quality Manager
Effective Date:	21-Mar-2019